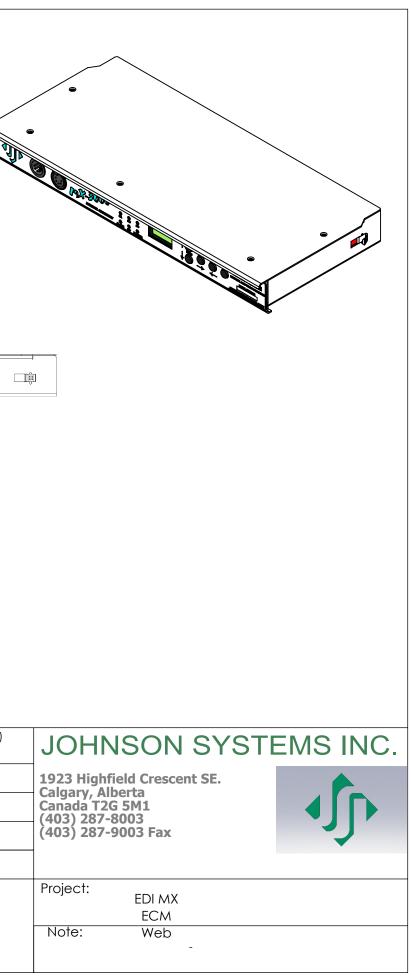


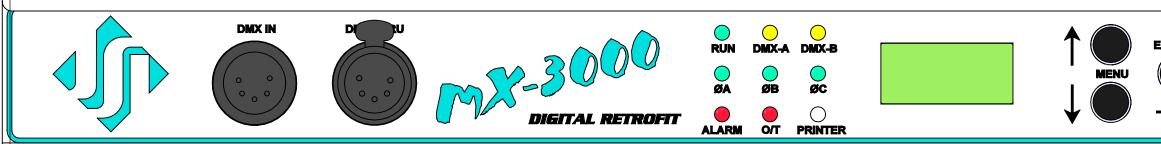




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Note : DO NOT HANG PLATES FOR PAINT BY ANY OF THE MOUNTING HOLES!!!!!!!	OTHERWISE SPEC TOLERANCES: FRACTIONAL± 1/6 ANGULAR: BEND ±	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES: FRACTIONAL± 1/64"	Drawn by:	Wentzel (Vince) Dippenaar
Plates to be hung only from paint hooks attached to the PEM standoffs Front surface must not show any paint imperfections			Date:	9/20/2016
All PEM or stud threads to be paint free Only one coat of paint acceptable Debur all edges and NO NIBBLE MARKS ALLOWED		ANGULAR: BEND ±01% THREE PLACE DECIMAL ± .005"	Rev:	01
Round all corners Please mark plates on PEM side with a small hash mark or punch mark not visible from the front to indicate placement of logo (Right Bottom) to determine top			Page:	Sheet 1of 2
and bottom of plates. THIS IS FOR THE SILK SCREENING ONLY!!!! Please note: Black plates need to be silkscreened White and White plates need			Scale:	1:4
to be silkscreened Black Font = KICK ITC-TT or Serpentine Bold Oblique or as specified.	Finish:		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF JOHNSON SYSTEMS INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF JOHNSON SYSTEMS INC. IS PROHIBITED.	
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and bottom of plates. THIS IS FOR THE SILK SCREENING ONLY!!!! Please note: Black plates need to be silkscreened White and White plates need	Material <not specified=""></not>		Scale:	1:4	
to be silkscreened Black Font = KICK ITC-TT or Serpentine Bold Oblique or as specified.	Finish:			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF JOHNSON SYSTEMS INC. ANY REPRODUCTION IN PART OR AS A	
	Note:		REPRODUCIONIN PARI OK AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF JOHNSON SYSTEMS INC. IS PROHIBITED.		

